

Designation: E265 - 15 (Reapproved 2020)

Standard Test Method for Measuring Reaction Rates and Fast-Neutron Fluences by Radioactivation of Sulfur-32¹

This standard is issued under the fixed designation E265; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope

1.1 This test method describes procedures for measuring reaction rates and fast-neutron fluences by the activation reaction ${}^{32}S(n,p){}^{32}P$.

1.2 This activation reaction is useful for measuring neutrons with energies above approximately 3 MeV.

1.3 With suitable techniques, fission-neutron fluences from about 5×10^8 to 10^{16} n/cm² can be measured.

1.4 Detailed procedures for other fast-neutron detectors are described in Practice E261.

1.5 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.

1.6 This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.

2. Referenced Documents

2.1 ASTM Standards:²

- E170 Terminology Relating to Radiation Measurements and Dosimetry
- E181 Test Methods for Detector Calibration and Analysis of Radionuclides

E261 Practice for Determining Neutron Fluence, Fluence Rate, and Spectra by Radioactivation Techniques

- E720 Guide for Selection and Use of Neutron Sensors for Determining Neutron Spectra Employed in Radiation-Hardness Testing of Electronics
- E721 Guide for Determining Neutron Energy Spectra from Neutron Sensors for Radiation-Hardness Testing of Electronics
- E844 Guide for Sensor Set Design and Irradiation for Reactor Surveillance
- E944 Guide for Application of Neutron Spectrum Adjustment Methods in Reactor Surveillance
- E1018 Guide for Application of ASTM Evaluated Cross Section Data File

3. Terminology

- 3.1 *Definitions:*
- 3.1.1 Refer to Terminology E170.

4. Summary of Test Method

4.1 Elemental sulfur or a sulfur-bearing compound is irradiated in a neutron field, producing radioactive 32 P by means of the 32 S(n,p) 32 P activation reaction.

4.2 The beta particles emitted by the radioactive decay of 32 P are counted by techniques described in Methods E181 and the reaction rate, as defined in Practice E261, is calculated from the decay rate and irradiation conditions.

4.3 The neutron fluence above 3 MeV can then be calculated from the spectral-averaged neutron activation cross section, $\bar{\sigma}$, as defined in Practice E261.

5. Significance and Use

5.1 Refer to Guides E720 and E844 for the selection, irradiation, and quality control of neutron dosimeters.

5.2 Refer to Practice E261 for a general discussion of the determination of fast-neutron fluence and fluence rate with threshold detectors.

¹ This test method is under the jurisdiction of ASTM Committee E10 on Nuclear Technology and Applicationsand is the direct responsibility of Subcommittee E10.07 on Radiation Dosimetry for Radiation Effects on Materials and Devices.

Current edition approved July 1, 2020. Published August 2015. Originally approved in 1970. Last previous edition approved in 2015 as E265 – 15. DOI: 10.1520/E0265-15R20.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

5.3 The activation reaction produces ${}^{32}P$, which decays by the emission of a single beta particle in 100 % of the decays, and which emits no gamma rays. The half life of ${}^{32}P$ is 14.284 (36)³ days (1) ⁴ and the maximum beta energy is 1710.66 (21) keV (1).

5.4 Elemental sulfur is readily available in pure form and any trace contaminants present do not produce significant amounts of radioactivity. Natural sulfur, however, is composed of ³²S (94.99 % (26)), ³⁴S (4.25 % (24)) (**2**), and trace amounts of other sulfur isotopes. The presence of these other isotopes leads to several competing reactions that can interfere with the counting of the 1710-keV beta particle. This interference can usually be eliminated by the use of appropriate techniques, as discussed in Section **8**.

6. Apparatus

6.1 Since only beta particles of ³²P are counted, proportional counters or scintillation detectors can be used. Because of the high resolving time associated with Geiger-Mueller counters, their use is not recommended. They can be used only with relatively low counting rates, and then only if reliable corrections for coincidence losses are applied.

6.2 Refer to Test Methods E181 for preparation of apparatus and counting procedures.

7. Materials and Manufacture

7.1 Commercially available sublimed flowers of sulfur are inexpensive and sufficiently pure for normal usage. Sulfur can be used directly as a powder or pressed into pellets. Sulfur pellets are normally made at least 3 mm thick in order to obtain maximum counting sensitivity independent of small variations in pellet mass. A 0.8 g/cm² pellet can be considered infinitely thick for the most energetic beta particle from ³²P (see Table 1).

TABLE 1 Sulfur Counting Rate Versus Mass for a Pellet of 25.4-mm Diameter

Sample Mass, g	Relative Counting Rate
0.4	0.46
0.6	0.58
0.8	0.66
1.0	0.73
1.2	0.78
1.4	0.82
1.6	0.86
1.8	0.89
2.0	0.91
2.2	0.93
2.4	0.94
2.6	0.95
2.8	0.96
3.0	0.97
3.2	0.98
3.4	0.99
3.6	0.99
3.8	1.0
4.0	1.0

Due to the relatively long half-life of 32 P, it may not be practical to use a pellet more than once. A period of at least one year is recommended between uses. However, see 8.2 regarding long-lived interfering reaction products.

7.2 Where temperatures approaching the melting point of sulfur are encountered (113°C), sulfur-bearing compounds such as ammonium sulfate (NH₄)₂SO₄, lithium sulfate Li₂SO₄, or magnesium sulfate MgSO₄ can be used. These are suitable for temperatures up to 250, 850, and 1000°C, respectively. The reduced sensitivity of these compounds offers no disadvantage since high temperatures are usually associated with a high-neutron fluence rate. The sulfur content by weight of (NH₄)₂SO₄ is 24 %, of Li₂SO₄ is 29.2 %, and of MgSO₄ is 26.6 %.

7.3 The isotopic abundance of 32 S in natural sulfur is 94.99 \pm 0.26 atom % (2,3).

8. Sample Preparation and Irradiation

8.1 Place sulfur in pellet or powdered form in a uniform fast-neutron flux for a predetermined period of time. Record the beginning and end of the irradiation period.

8.2 Table 2 lists competing reaction products that must be eliminated from the counting. Those resulting from thermalneutron capture, that is, ³³P, ³⁵S, and ³⁷S, can be reduced by the irradiation of the sulfur inside 1 mm-thick cadmium shields. This should be done whenever possible in thermal-neutron environments. Those reaction products having relatively short half-lives, that is, ³¹S, ³⁴P, ³¹Si, and ³⁷S, can be eliminated by a waiting period before the counting is started. A delay of 24 h is sufficient for the longest lived of these, although shorter delays are possible depending on the degree of thermalization of the neutron field. Finally, those with relatively low beta particle energies, that is, ³³P and ³⁵S, can be eliminated by the inclusion of a 70-mg/cm² aluminum absorber in front of the detector. For particularly long decay times, an absorber must be used because the ³⁵S becomes dominant. Note that the use of an internal (windowless) detector maximizes the interference in counting from ³⁵S.

8.3 Irradiated sulfur can be counted directly, or may be burned to increase the efficiency of the counting system. Dilution may be used to reduce counting system efficiency for measurements of high neutron fluences.

8.4 Burning the sulfur leaves a residue of ³² P that can be counted without absorption of the beta particles in the sulfur pellet. Place the sulfur in an aluminum planchet on a hot plate until the sulfur melts and turns to a dark amber color. At this point the liquid gives off sulfur fumes. Ignite the fumes by bringing a flame close to the dish, and allow the sulfur to burn out completely. In order to reduce the sputtering that can lead to variations in the amount of ³²P remaining on the planchet, the hot plate must be only as hot as necessary to melt the sulfur. In addition, air flow to the burning sulfur must be controlled, such as by the placement of a chimney around the sulfur. Count the residue remaining on the dish for beta activity.

Note 1—The fumes given off by the burning sulfur are toxic. Burning should be done under a ventilating hood.

 $^{^3}$ The non-boldface number in parentheses after the nuclear data indicates the uncertainty in the last significant digit of the preceding number. For example, 8.1 s (5) means 8.1 \pm 0.5 seconds.

⁴ The boldface numbers in parentheses refer to the list of references at the end of this test method.